



TITEBOND INSTANT BOND GEL

Titebond Instant Gel is a professional gel adhesive for wood and wood-based materials. With the longest assembly time among instant glues and a thick gel consistency, it is ideal for gap filling, bonding porous or irregular surfaces, and various cabinetmaking applications. Also suitable for natural rubber, aluminum, stainless steel, fiberglass, PVC, plastic and porcelain. Bonds are stronger than wood itself and can be painted over. **Key features**

- High-viscosity gel formula
- Longest assembly time among instant glues
- Excellent for gap filling and complex bonds
- Ideal for porous and odd-shaped surfaces
- Heat- and solvent-resistant bond

Technical specifications

- Open time: 30 s
- Hold for: 20 s
- Set time: 60 s
- Full cure: 8 h
- Use with CA Accelerator to reduce setting time
- Color: transparent (liquid/solid)
- Operating temperature: 10–30 °C
- Shelf life: 24 months at 4–24 °C
- Volume: 59 ml

Instructions of usage

- Apply to clean bonding surfaces
- Assemble within 30 s, hold for 20 s and allow to set 60 s
- Full cure in 8 h
- Clean with acetone

SKU 61928

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SKU	Capacity in ml
61928	59